



ADAMA

## Process Safety Ten Commandments

1

Know your facility—chemistry, process, equipment

6

Report immediately deviations from operational limits, near misses, incidents or any unauthorized changes in process or equipment

2

Be familiar with all hazards resulting from the process and materials

7

Keep accurate, detailed documentation in all the predetermined formats (shift log, batch logs, field tours logs, e.t.)

3

Follow operating procedures, guidelines and rules

8

Participate actively in all training sessions, drills and other learning sessions

4

Eliminate normalization of deviation— not accept operation outside set limit, not shutting alarms without checking, never bypass interlocks

9

Do not control the process only from control room. Keep routine plant tours, watching & listening to unusual signs

5

Always be alert

10

Work in full coordination with your team. Ask for help, offer your when needed

